



## Morabilge

### Product Description

Morabilge is a glossy topcoat paint designed for bilges. Good weather and colour stability.

### Intended Uses

It is used to protect bilges from abrasion and its resistance to chemicals is excellent.

### Physical Properties

Physical State	: Liquid
Colour	: White, grey
Volume Solid (%)	: 45 $\pm$ 3
Density	: 1,15 $\pm$ 0,05 kg/L
Gloss	: Glossy
Flexibility	: Good

### Application Data

Mixing Ratio (volume)	: Single component
Application Methods	: Brush, roller or spray
Application Conditions	: The temperature of the substrate should be minimum 3°C above the dew point of the air. Good ventilation is required.
Thinner/Cleaner	: Moravia 009 Thinner

### Guiding data for airless spray

Pressure at nozzle	: 15 MPa (150 kp/cm <sup>2</sup> 2100 psi)
Nozzle tip	: 0.33-0.43 mm (0.013-0.017")
Spray angle	: 40-80°
Filter	: Check to ensure that filters are clean.

	Dry (µm)	Wet (µm)	Theoretical Coverage (m <sup>2</sup> /L)
Typical film thickness	40	89	11,25
Maximum thickness	50	111	9,00

**Surface Preparations**

All surfaces to be coated should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

**Steel surface**

Blast-cleaning to Sa 2½ (ISO-8501). Power tool cleaning to min. St 2 (ISO 8501) may be acceptable, subject to exposure conditions. After this process, the appropriate primers are used and this paint can be applied as a top coat respectively.

**Coated surface**

Use compatible primer for alkyd paint system. Please contact Moravia office for further information.

**Drying Time**

Substrate Temperature	Touch Dry	Hard Dry	Over coating Data	
			Minimum	Maximum
10°C	8 hrs	40 hrs	40 hrs	-
23°C	3 hrs	24 hrs	16 hrs	
35°C	2 hrs	12 hrs	12 hrs	

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

**Packing Size** : 0,75 L, 2,5 L, 20 kg

**Storage**

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated area and away from source of heat and ignition. Containers must be kept tightly closed.

**Health and Safety**

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

**For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.**

**Disclaimer:** The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.